



OWNER'S MANUAL

www.HeaterSports.com

Model No. XT299

Serial No. _____

Serial number found on warning label sewn onto netting.

ACTIVATE YOUR WARRANTY

To register and activate your 1 year parts & labor warranty, call 1-800-492-9334

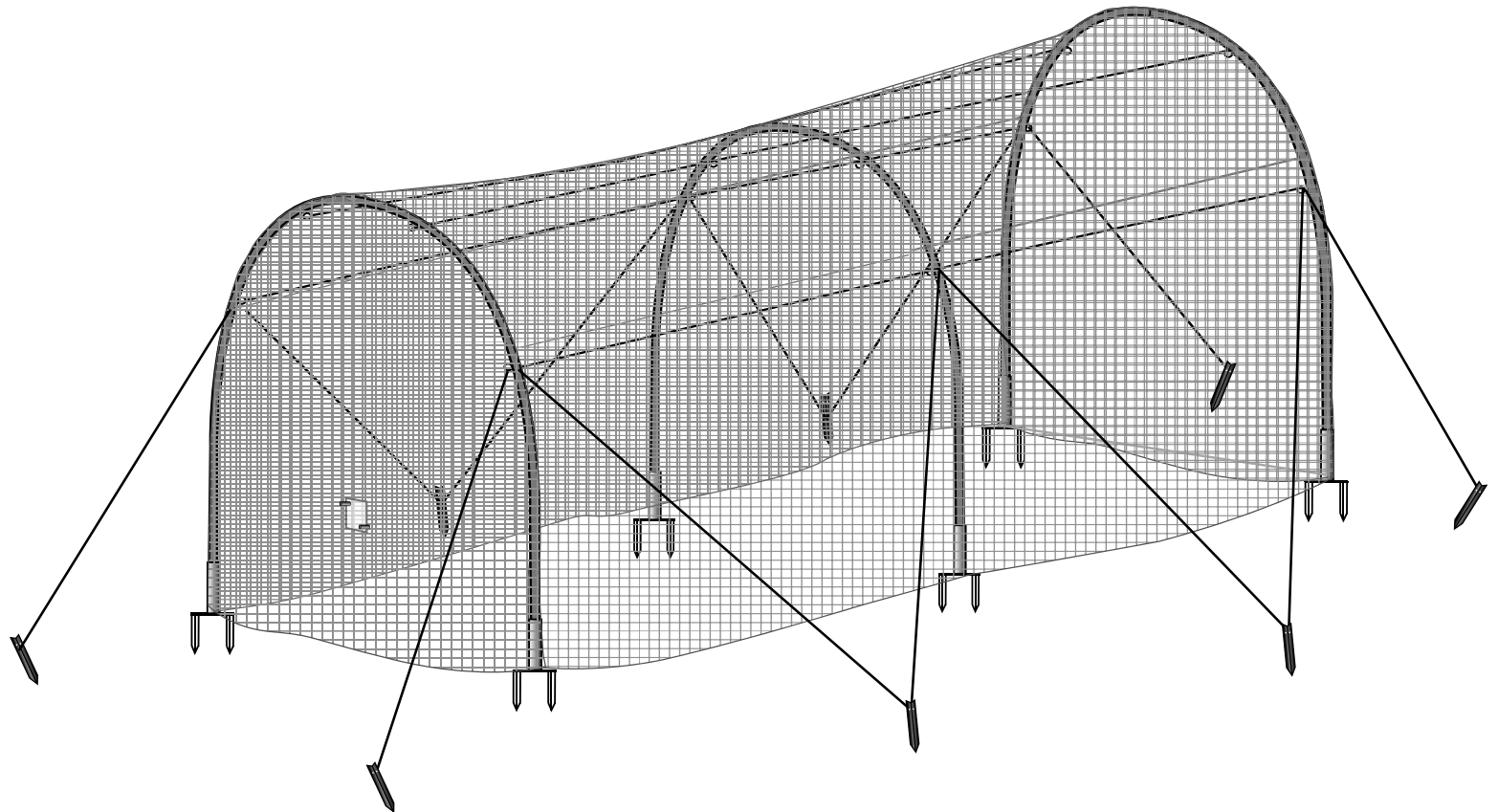
CUSTOMER CARE

For customer service inquiries, please call our toll free line at 1-800-492-9334.

! CAUTION

Read all precautions and instructions in this manual before using this product. Keep this manual for future reference.

Xtender® 24' Batting Cage



DO NOT RETURN TO STORE, CALL 1-800-492-9334

READ BEFORE ASSEMBLING

IF YOU EXPERIENCE ISSUES WITH THIS CAGE, DO NOT RETURN TO THE RETAIL STORE WHERE PURCHASED - CALL TOLL FREE: (800) 492-9334

WARNING

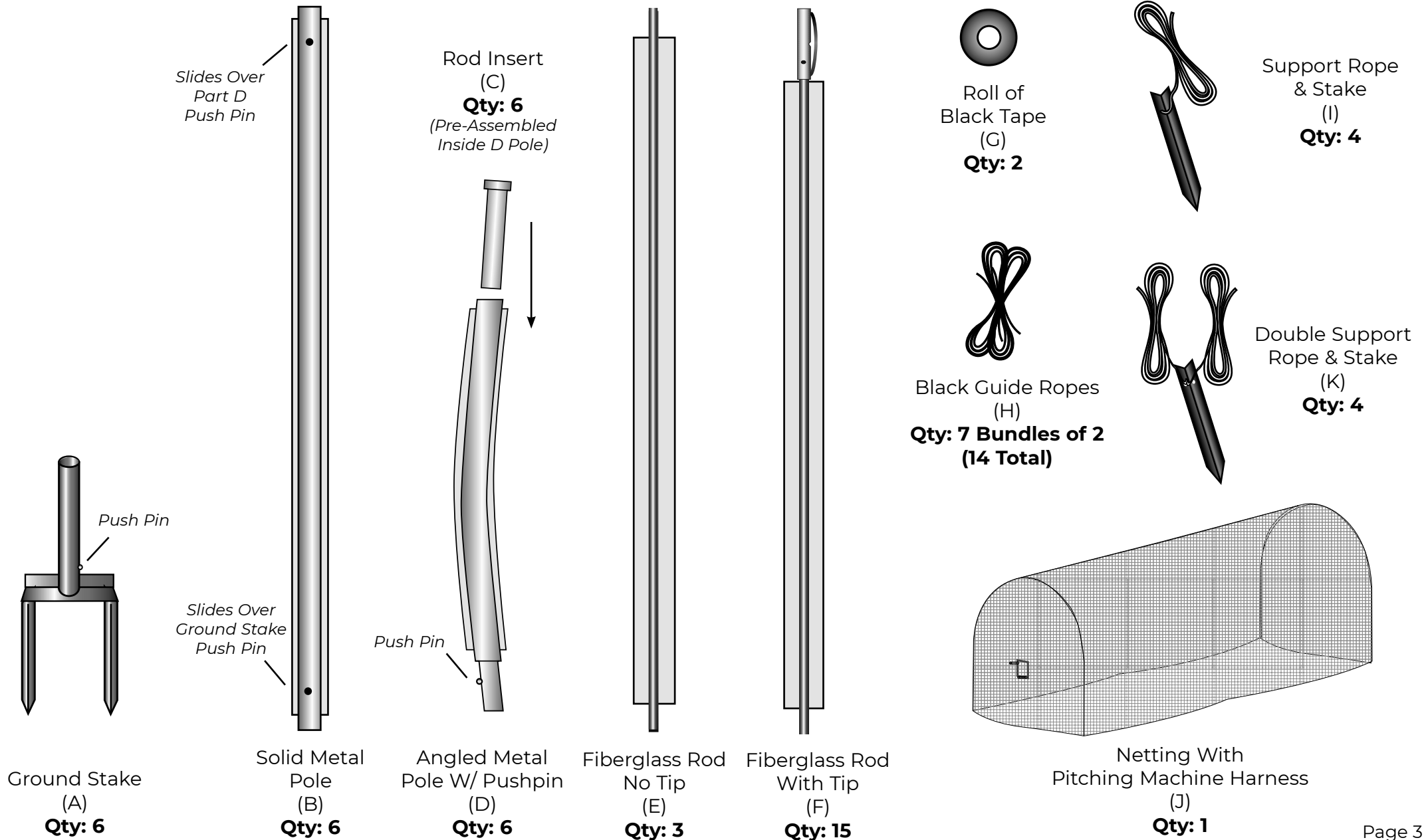
- > DO NOT LEAVE CAGE ASSEMBLED DURING ANY WIND, RAIN, OR SNOW. FAILURE TO DO SO CAN VOID WARRANTY.
- > Adult supervision required AT ALL TIMES during use.
- > ALWAYS inspect netting before and during use. If any rips or holes appear - DO NOT USE! Serious bodily injury and/or property damage could occur.
- > Make sure Pitching Machine is turned off and unplugged when attaching the Batting Cage Net Harness Tubes to the Pitching Machine (If cage has net harness).
- > Never allow a batter in the Batting Cage until the Pitching Machine has been sighted in and pitching at the desired target and desired speed. Only one batter in the cage at a time.
- > Machine operator must remain behind Pitching Machine at all times while Machine is in use. Being too close to the net could cause bodily harm.

WARNING

- > If personally pitching inside, a protective screen must be used to protect person throwing balls.
- > Batter must wear NOCSAE Approved Batting Helmet.
- > Make sure area outside Batting Cage is clear. Net will have slack and may extend outward when hit by an object or ball. Therefore, make sure any person, pet, object or property are clear of this area to prevent bodily injury/property damage.
- > Do not use golf balls or similar sized balls inside Net. Failure to do so could allow the balls to break through the Net holes and cause harm.
- > Bodily injury could occur if precautions aren't followed. Use common sense and all the same precautions as you would when playing baseball or softball.
- > It is recommended to replace this net every year.

PARTS LIST

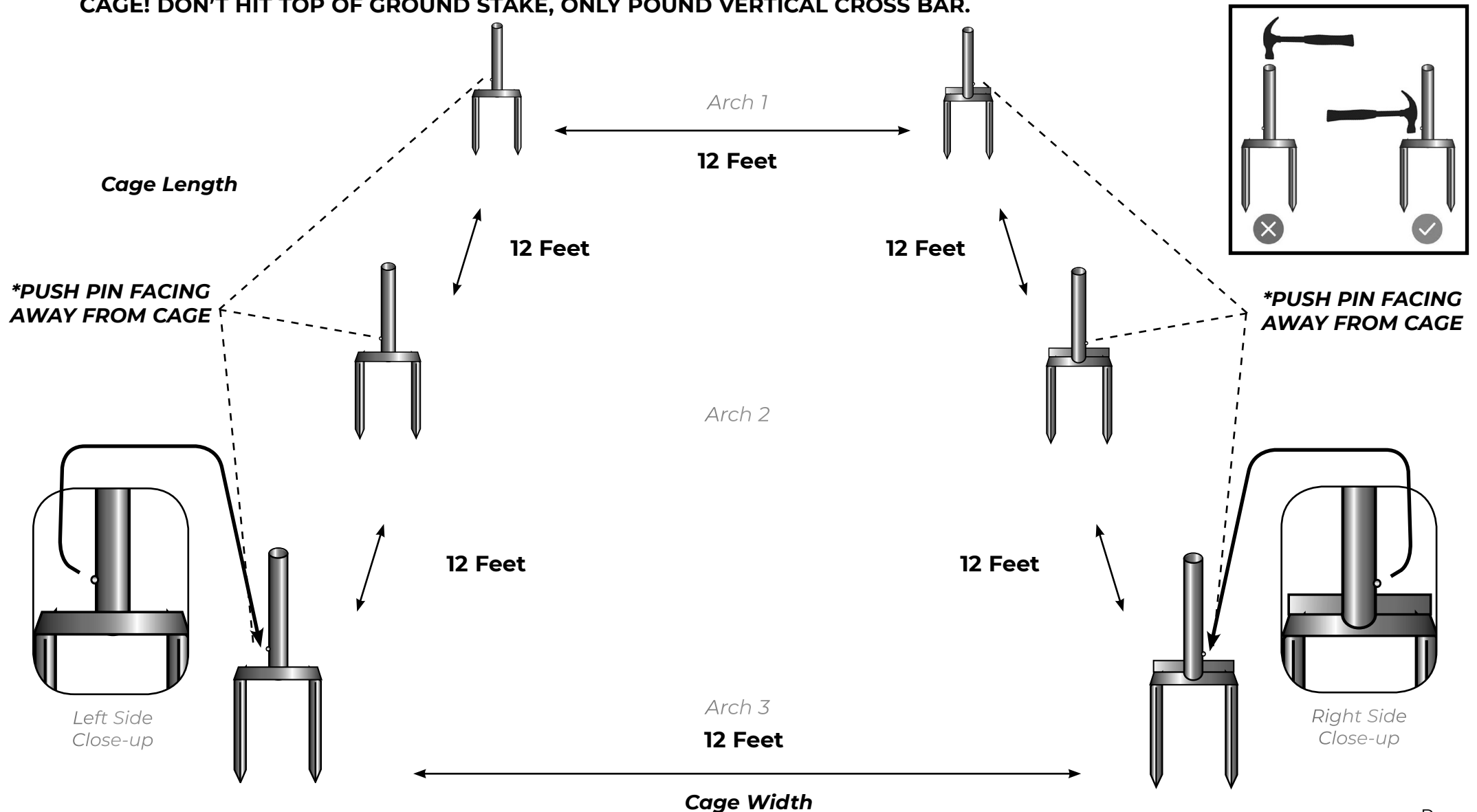
**Replacement Parts Available by Calling Heater Sports at 1-800-492-9334*



STAKE ASSEMBLY

STEP 1: Using a rubber mallet or hammer, pound Ground Stakes (A) into ground as outlined below. For shorter lengths, simply alter the distance as needed.

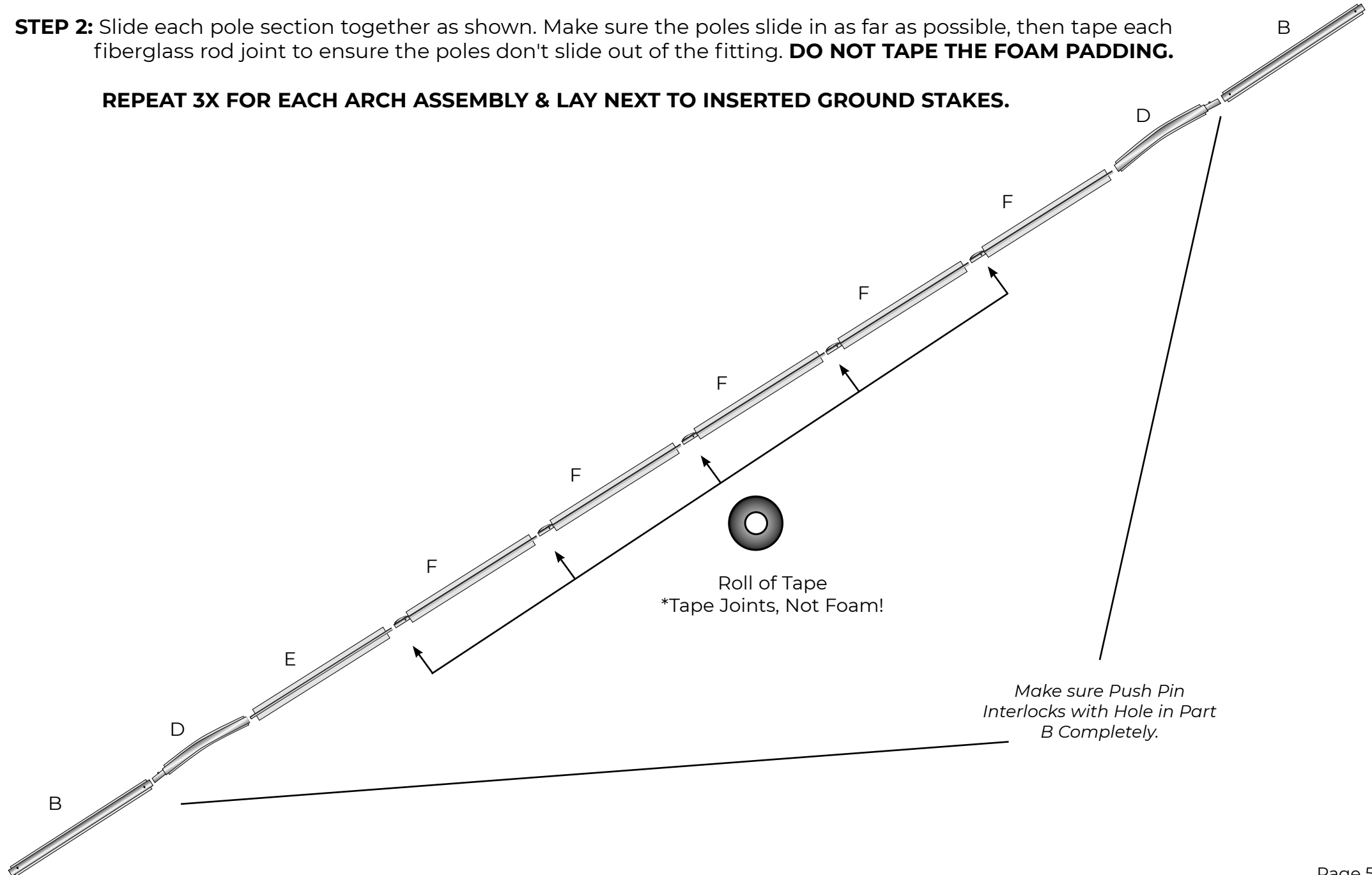
IMPORTANT: GROUND STAKES HAVE A PUSH PIN ON 1 SIDE. MAKE SURE THE PUSH PIN IS FACING AWAY FROM THE CAGE! DON'T HIT TOP OF GROUND STAKE, ONLY POUND VERTICAL CROSS BAR.



ARCH ASSEMBLY

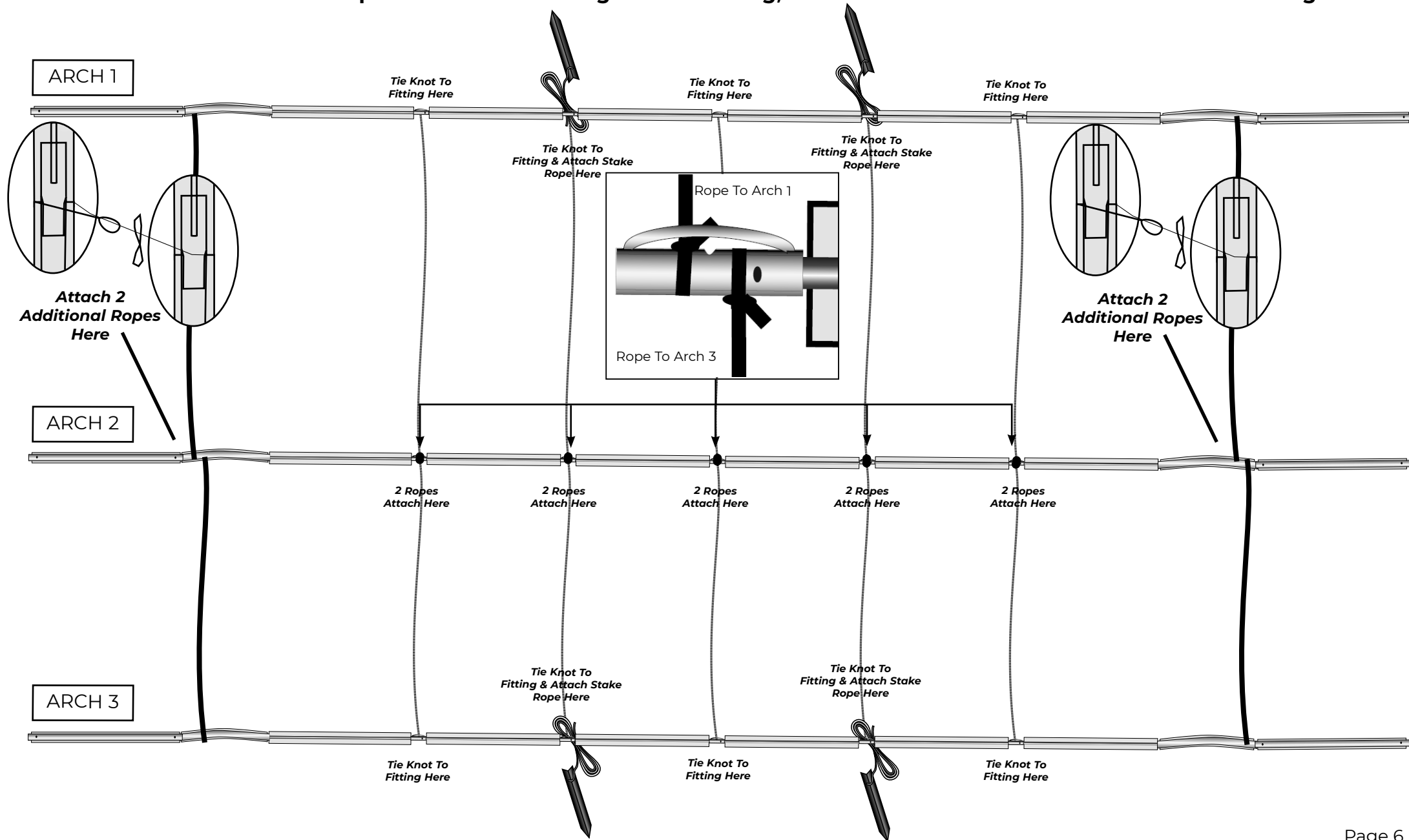
STEP 2: Slide each pole section together as shown. Make sure the poles slide in as far as possible, then tape each fiberglass rod joint to ensure the poles don't slide out of the fitting. **DO NOT TAPE THE FOAM PADDING.**

REPEAT 3X FOR EACH ARCH ASSEMBLY & LAY NEXT TO INSERTED GROUND STAKES.



STEP 3: Go to the middle arch and tie 2 Black Guide Ropes (H) to each metal fiberglass rod fitting as shown below. Then, attach the other side of each rope to the corresponding metal fitting on arches 1 and 3. Attach Part I White Support Rope & Stake (4x) to fittings shown below. Finally, attach remaining 4 Black Guide Ropes to the Angled Metal Pole (D) Foam Padding.

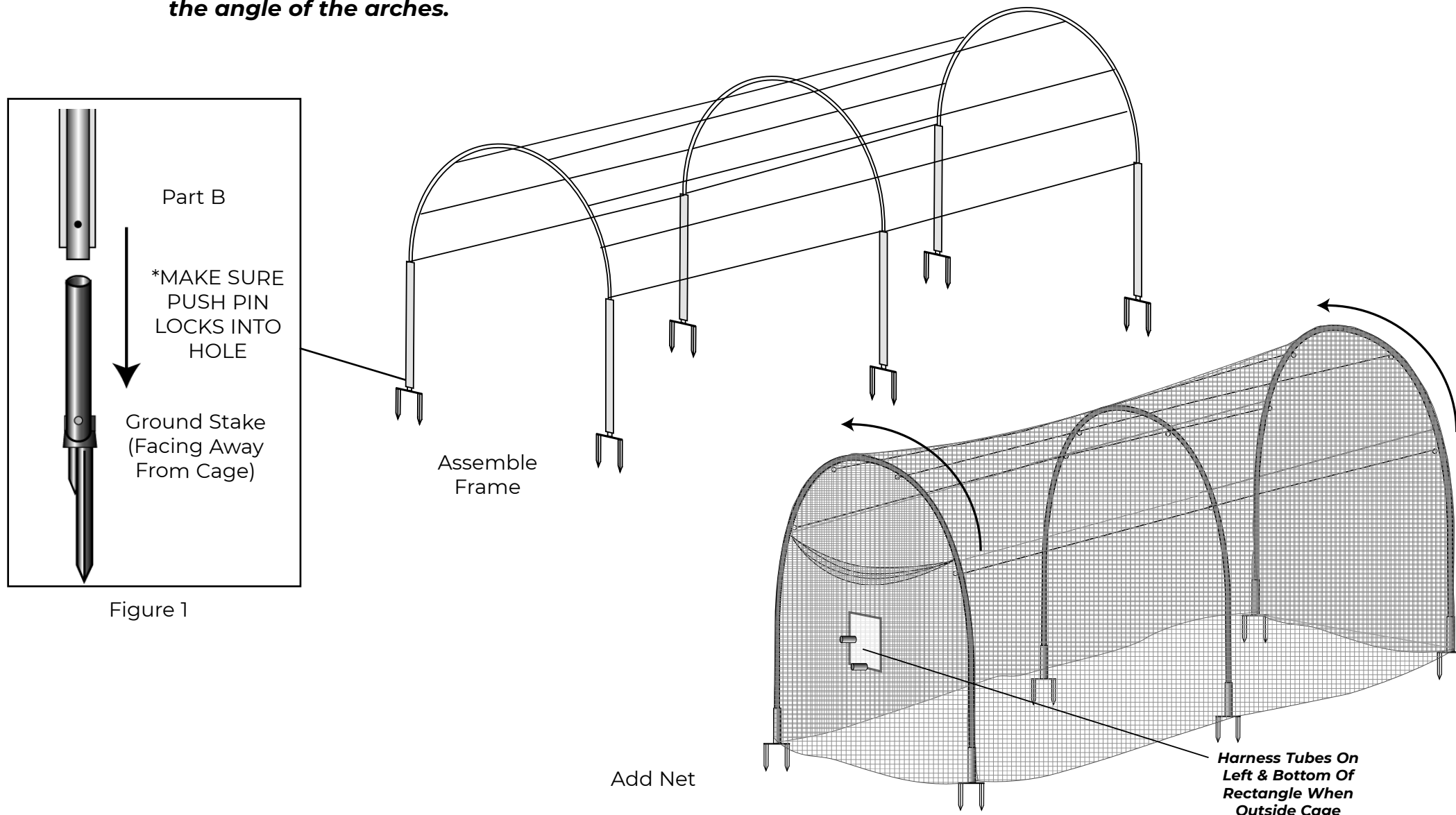
IMPORTANT: Attach Rope to the Actual Fiberglass Rod fitting, not the smaller metal arch welded on the fitting.



STEP 4: Raise each arch and slide over the corresponding ground stakes (See Fig. 1). **Make sure the ground stake push-pin locks in the metal pole hole!** Repeat this for the remaining 2 arches so the cage arches are in-tact and upright.

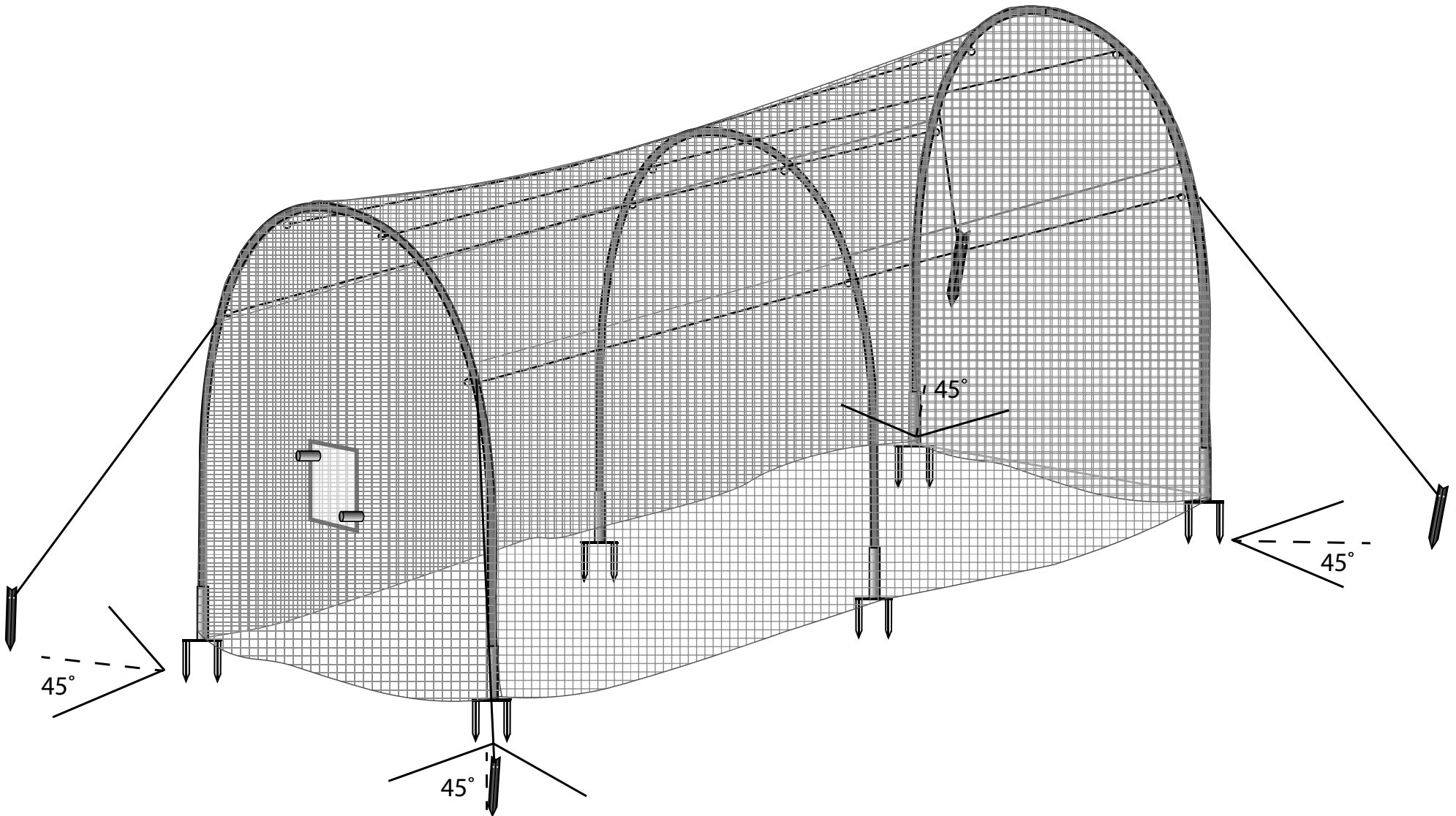
Next, spread the netting evenly over the frame so there is equal parts netting touching all sides of the ground surrounding the cage.

NOTE: *The cage should look like the image below. You may need to loosen/tighten Cage or support ropes to tweak the angle of the arches.*



STEP 5: Once net is evenly distributed on arches, take each of the 4 Single Rope W/ Stakes (Part I) and push them through one square in then net that is close to the white rope knot.

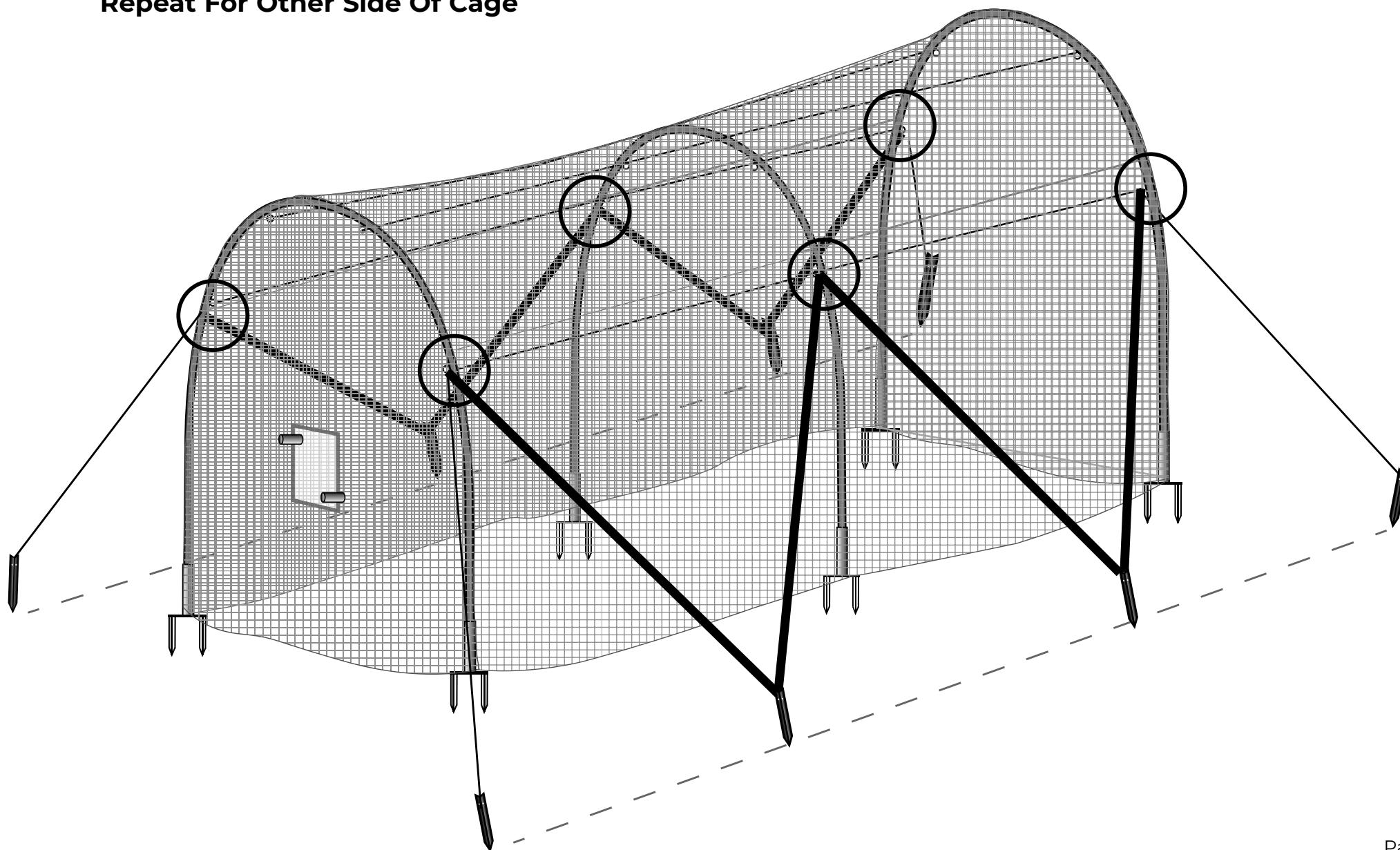
Take the support stakes and angle them 45 degrees from the arch on all 4 corners, then pound them into the ground.



STEP 6: With the Double Ropes With Stake (Part K), find the square net hole nearest to the fiberglass rod fitting shown below and tie the rope to the metal fiberglass rod fitting. **Do not tie the rope to the net.**

Once ropes are tied to pole fittings, place each stake evenly between the arches, aligning with the existing corner support stakes. Pound stakes into ground. This will prevent arches from moving back and forth and add strength.

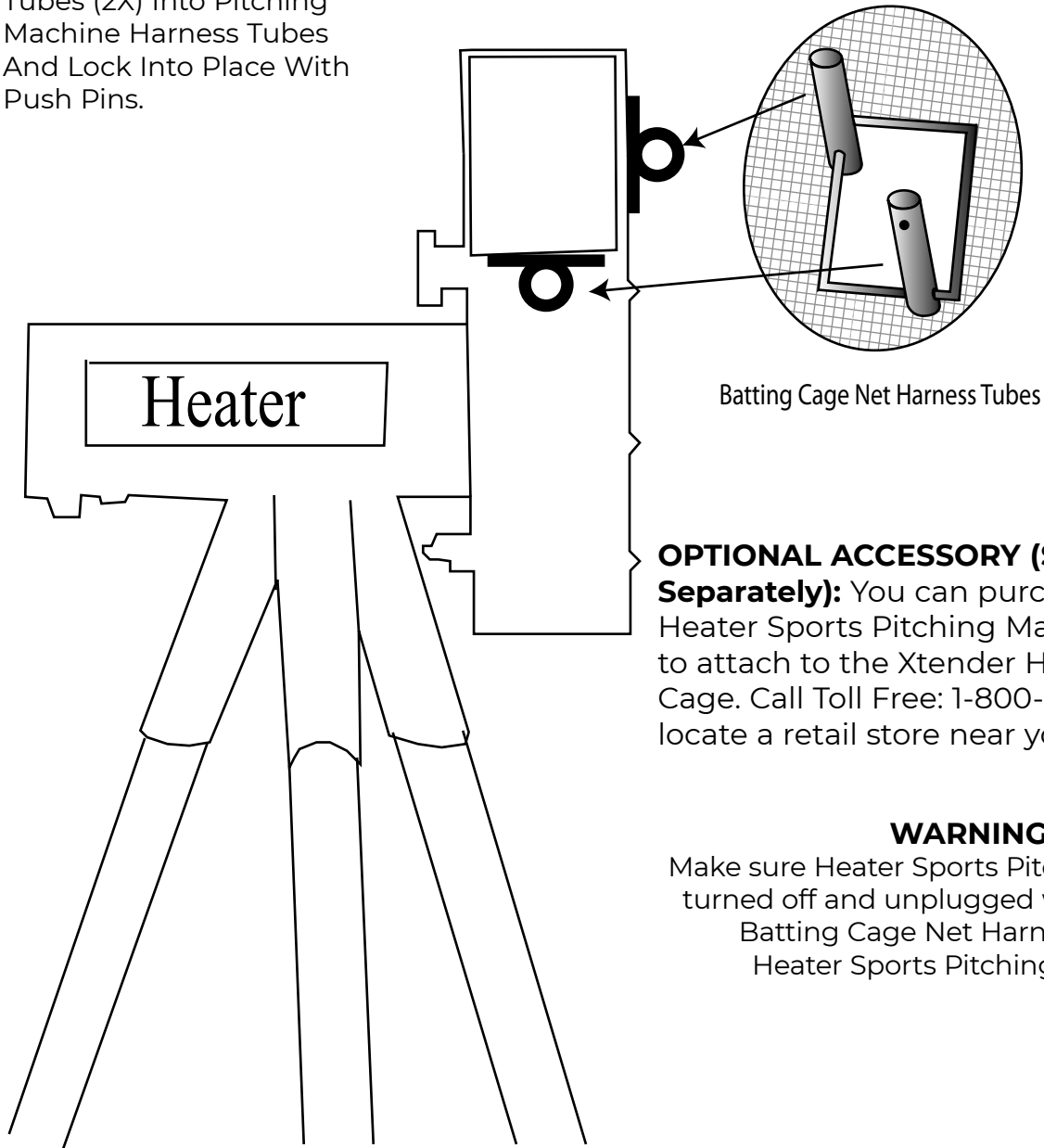
Repeat For Other Side Of Cage



ATTACHING MACHINE TO HARNESS (OPTIONAL)

STEP 1:

Slide Batting Cage Harness Tubes (2X) Into Pitching Machine Harness Tubes And Lock Into Place With Push Pins.



Batting Cage Net Harness Tubes

OPTIONAL ACCESSORY (Sold Separately): You can purchase any Heater Sports Pitching Machine product to attach to the Xtender Home Batting Cage. Call Toll Free: 1-800-492-9334 to locate a retail store near you.

WARNING

Make sure Heater Sports Pitching Machine is turned off and unplugged when attaching Batting Cage Net Harness Tube to Heater Sports Pitching Machine.

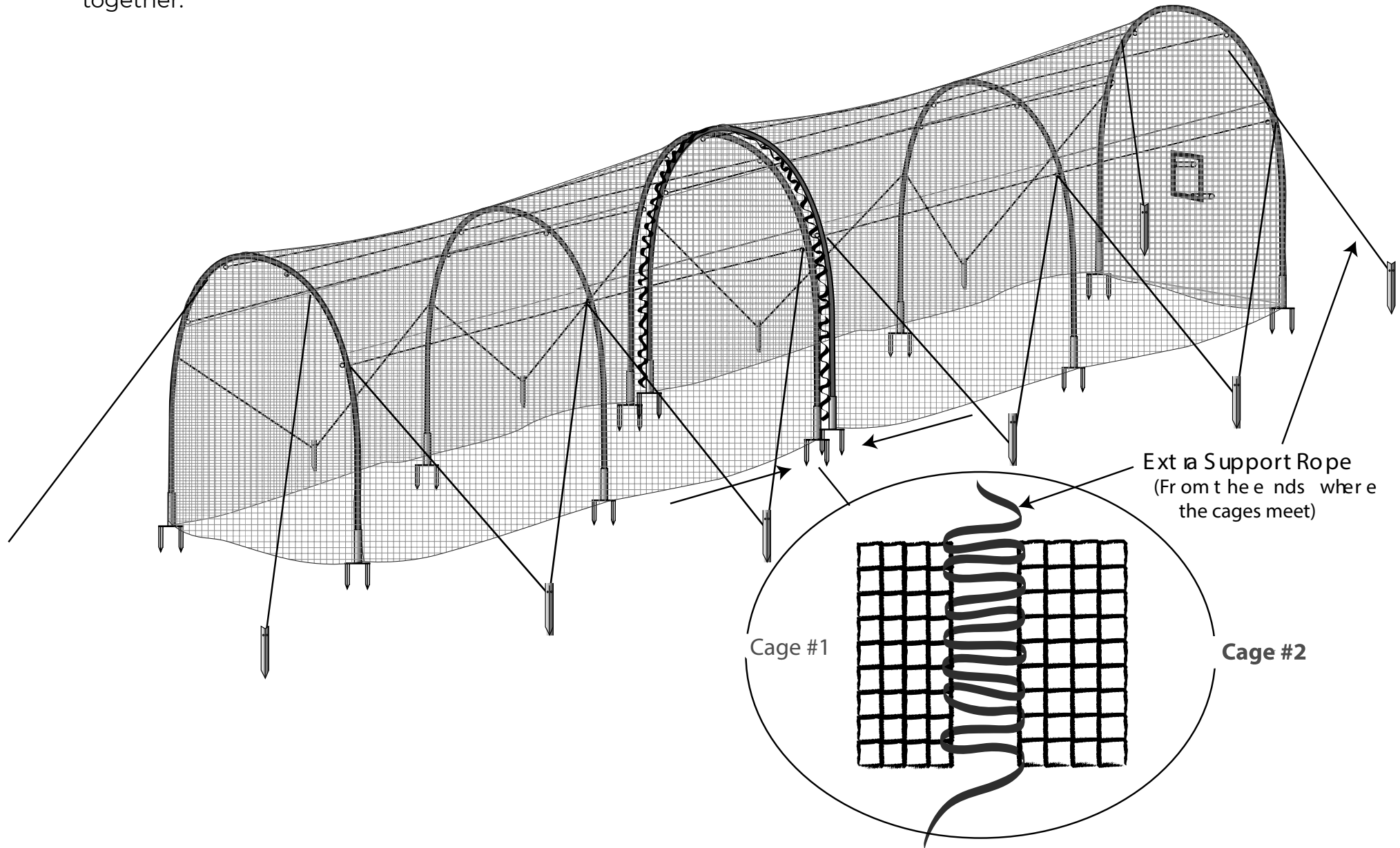
WARNING!

- Never allow a batter in the Batting Cage until the Heater Sports Pitching Machine has been sighted in and pitching at the desired target and at the right speed.
- Make sure Heater Sports Pitching Machine is turned off and unplugged when attaching the Batting Cage Net Harness Tube to the Heater Sports Pitching Machine.
- Make sure and disassemble the Xtender Batting Cage in stormy weather. The cage could break or blow over and cause property damage.
- Make sure area around batting cage is clear of people except for batter and machine operator. Bodily injury could occur if proper safety precautions aren't followed.

JOINING 2 CAGES (IF APPLICABLE)

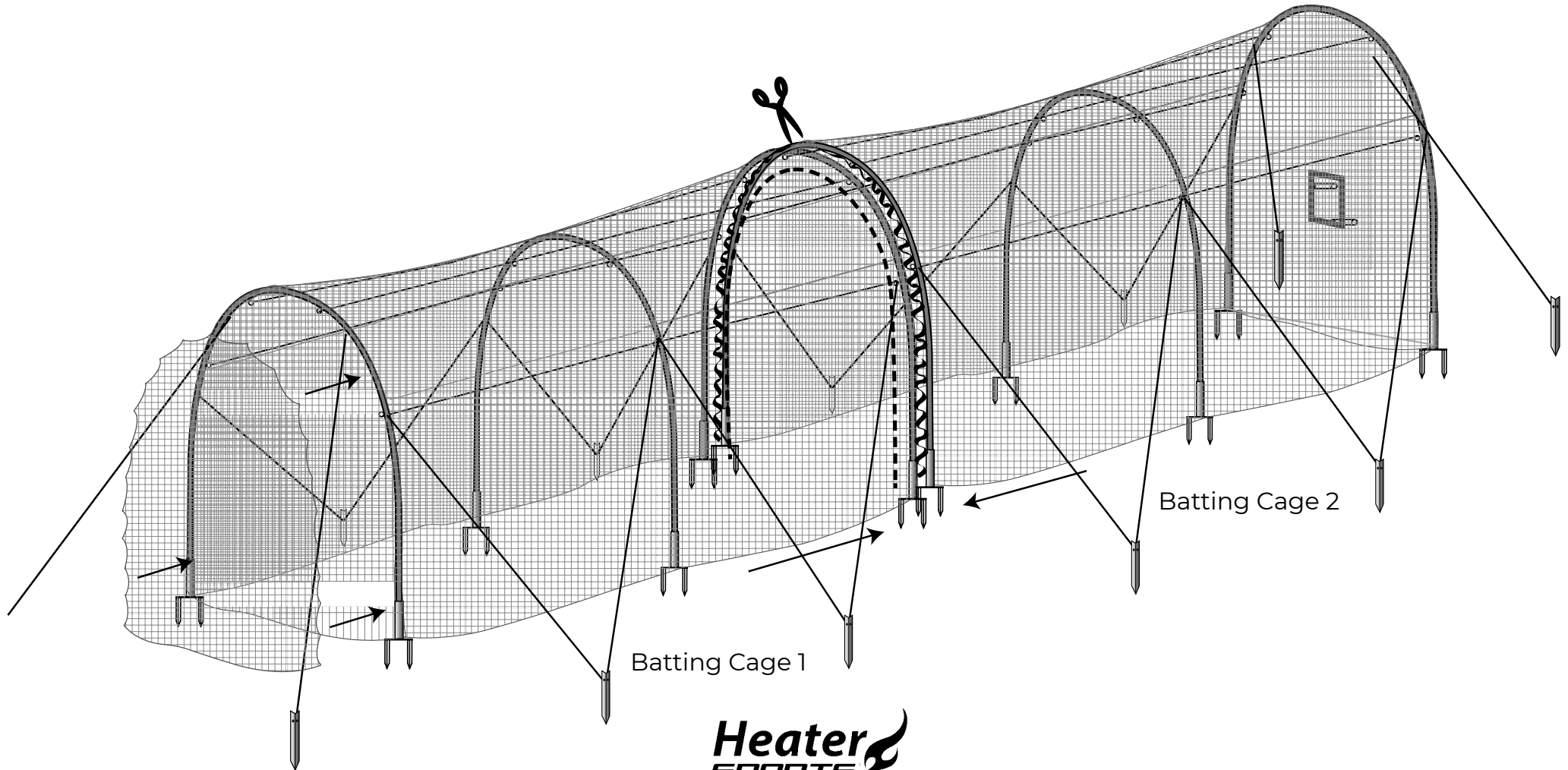
STEP 1: Fully assemble both batting cages and place them end-to-end 2 to 4 inches apart.

STEP 2: Match the red reinforced seams together where the cages meet. Using the extra support ropes, weave the two cages together.



STEP 3: Using scissors, cut an opening in the netting where the stitched netting come together on both cages.

STEP 4: After cutting the netting on both cages take the extra netting and attach it to the end of the cage opposite the Pitching Machine Harness. This extra netting will provide additional support and cushioning to the backstop area.



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