

Xtender24'

Model# XT299

Home Batting Cage

Assembly Instructions

**IF YOU EXPERIENCE ISSUES WITH THIS CAGE, DO NOT RETURN TO THE RETAIL STORE
WHERE PURCHASED - CALL TOLL FREE: (800) 492-9334**

IMPORTANT

- Use this product with adult supervision only. Serious bodily injury could occur!
- Do not allow anyone to stand too close to the net or serious bodily injury could occur - the net expands when a bat, ball, or object hits it.
- Do not leave this cage assembled during wind, rain, hail, or snow storms. The cage is not designed to withstand extreme weather conditions and damage to the fiberglass frames caused by extreme weather may not be covered in the manufacturer's warranty.



For additional products and accessories visit: **www.HeaterSports.com**
95 West 650 South • St. George, Utah 84770 • PH: 800-492-9334 • PH: 435-656-1756 • Fax: 435-688-0741

PARTS LIST

Model# XT299



Part# A (Quantity 3) - 44" Long
Fiberglass Rod with Foam Pad



Part# B (Quantity 6) - 44" Long
Metal Fitting/Ring & Fiberglass Rod with Foam Pad



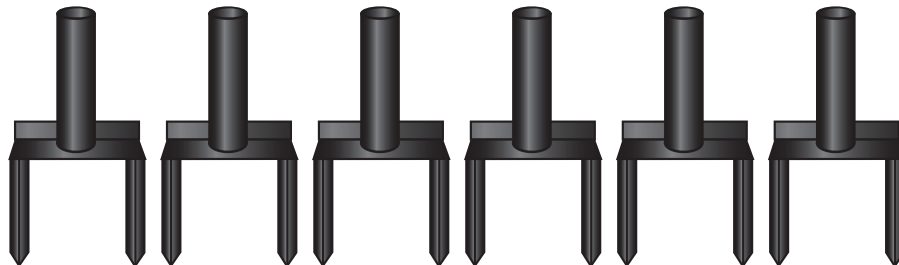
Part# C (Quantity 6) - 44" Long
Metal Fitting/Ring & Fiberglass Rod with Foam Pad & Swedged Tubular End



Part# D (Quantity 6) - 44" Long
1.25" Steel Tube with Foam Pad



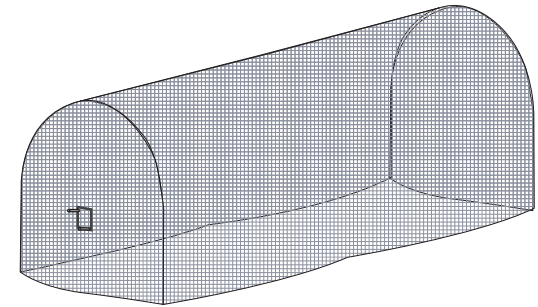
Part# E (Quantity 14) - 13' Long
Black Guide Ropes - *ROPES MAY BE IN BUNDLES OF 2*



Part# F - (Quantity 6) Ground Stake



Part# G - (Quantity 1)
Roll Of Black Tape



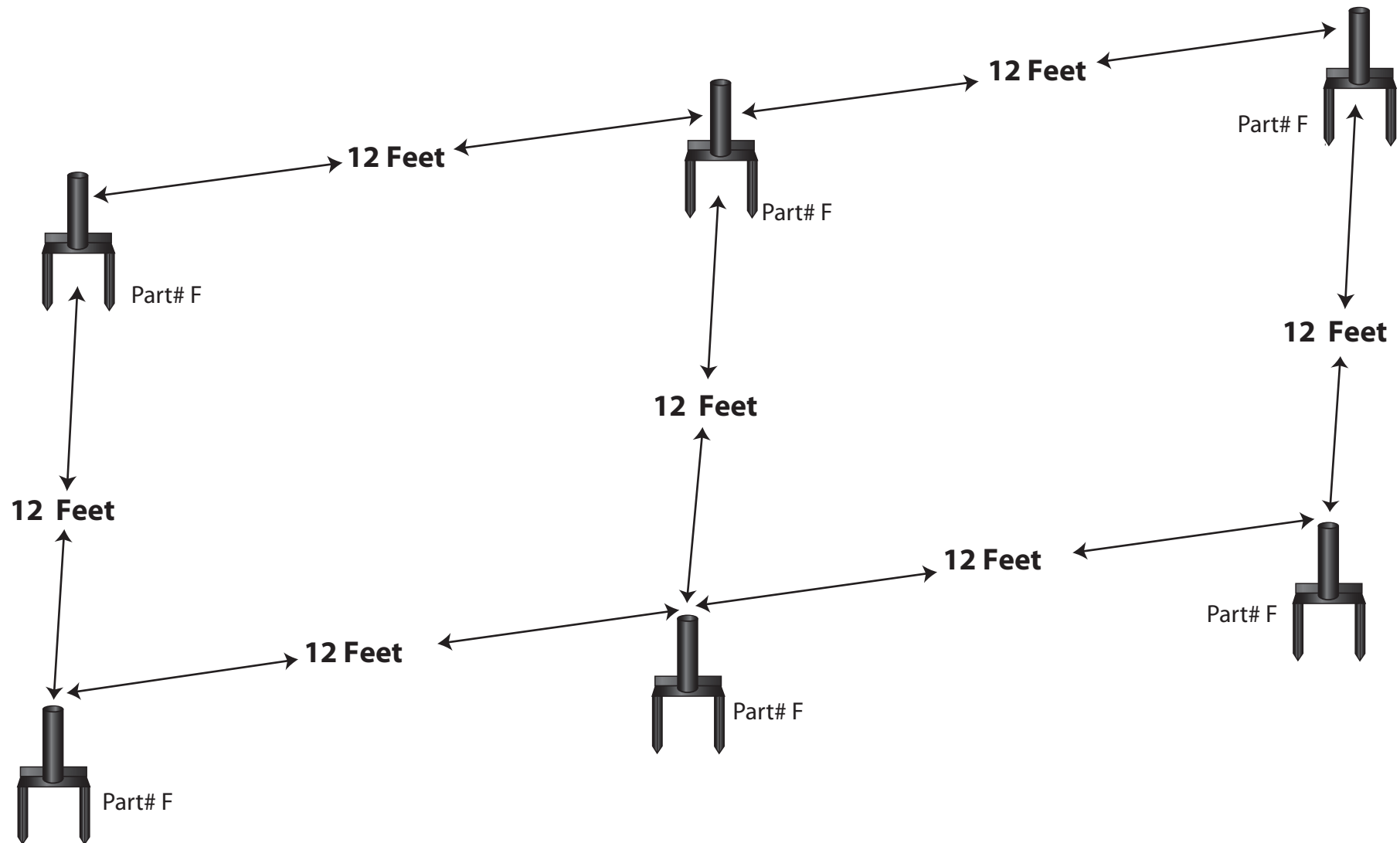
Part# H - (Quantity 1)
Batting Cage Net



Part# I - (Quantity 4)
Rope Stakes & (White) Support Ropes

STEP 1: Pound Ground Stake (Part# F) Into Ground 12 Feet Apart From Each Other (6X).

Note: Do not damage the upright tubing on the Ground Stake. This may prevent the frame tubing from inserting properly. Make Sure Stakes Are Perfectly Straight Up And Down.

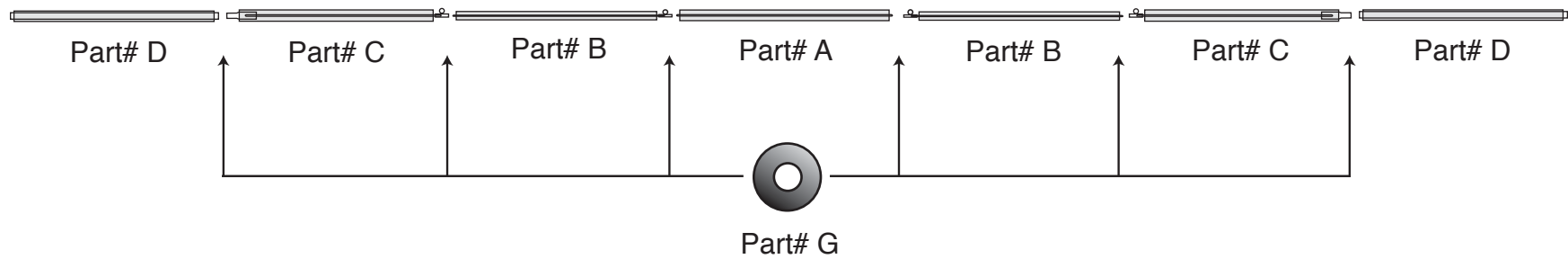


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Model# XT299

STEP 2: End Pole Assemblies (Quantity 2), Middle Pole Assembly (Quantity1)
(Refer to Part #'s Below.)

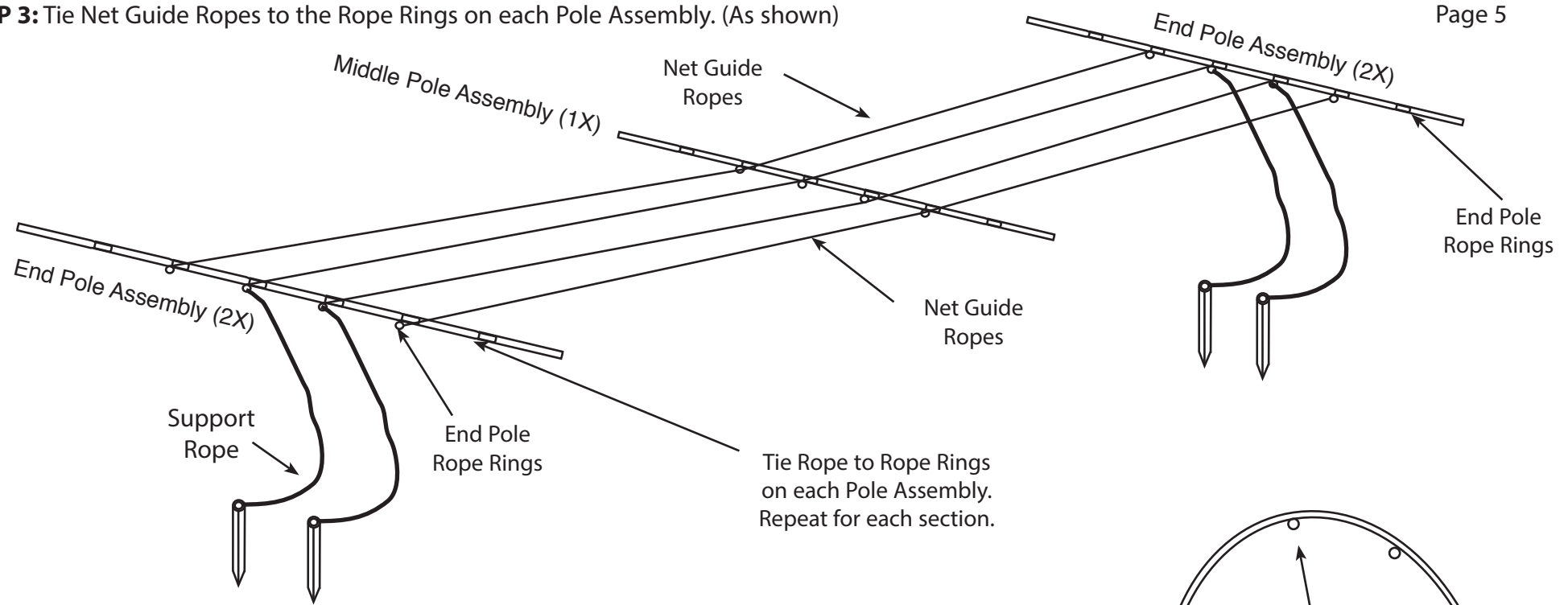
Slide each section together and tape together. Repeat for the second End Pole Assembly and Middle Pole Assembly.



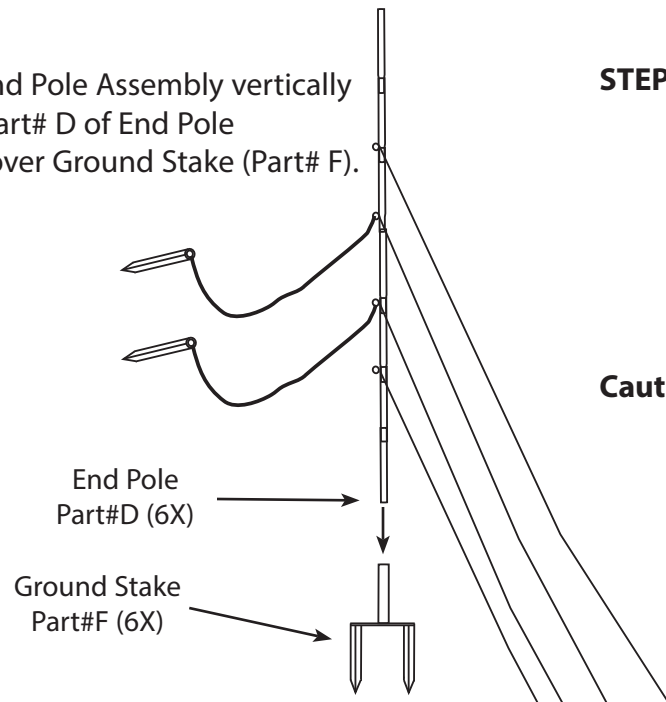
(Tape each section together with Black Tape.)

Note: Position the Rope Rings in the same direction and when forming the arch be sure to face the Rope Rings to the inside of the cage area. This allows the netting to slide easier over the arched frame.

STEP 3: Tie Net Guide Ropes to the Rope Rings on each Pole Assembly. (As shown)



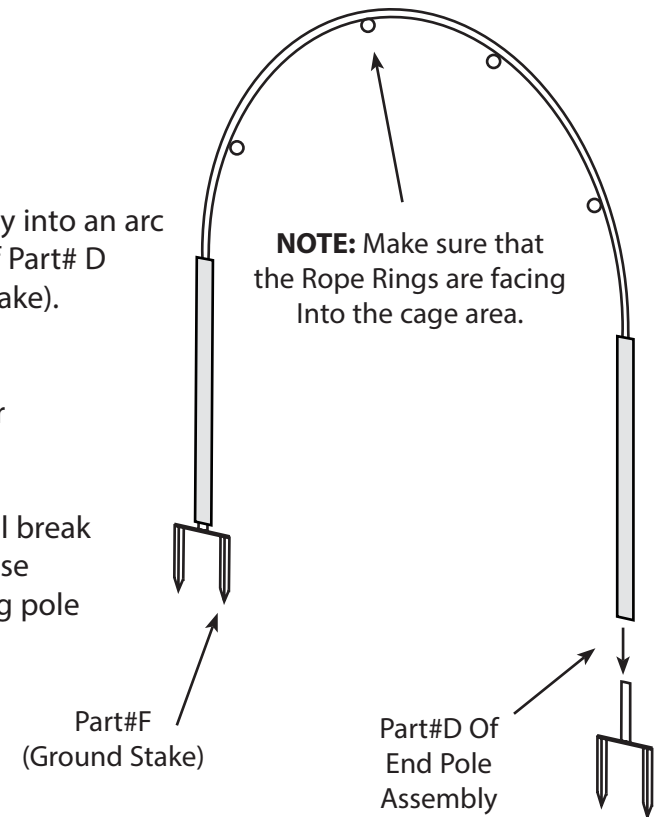
STEP 4: Lift each End Pole Assembly vertically and slide Part# D of End Pole Assembly over Ground Stake (Part# F).



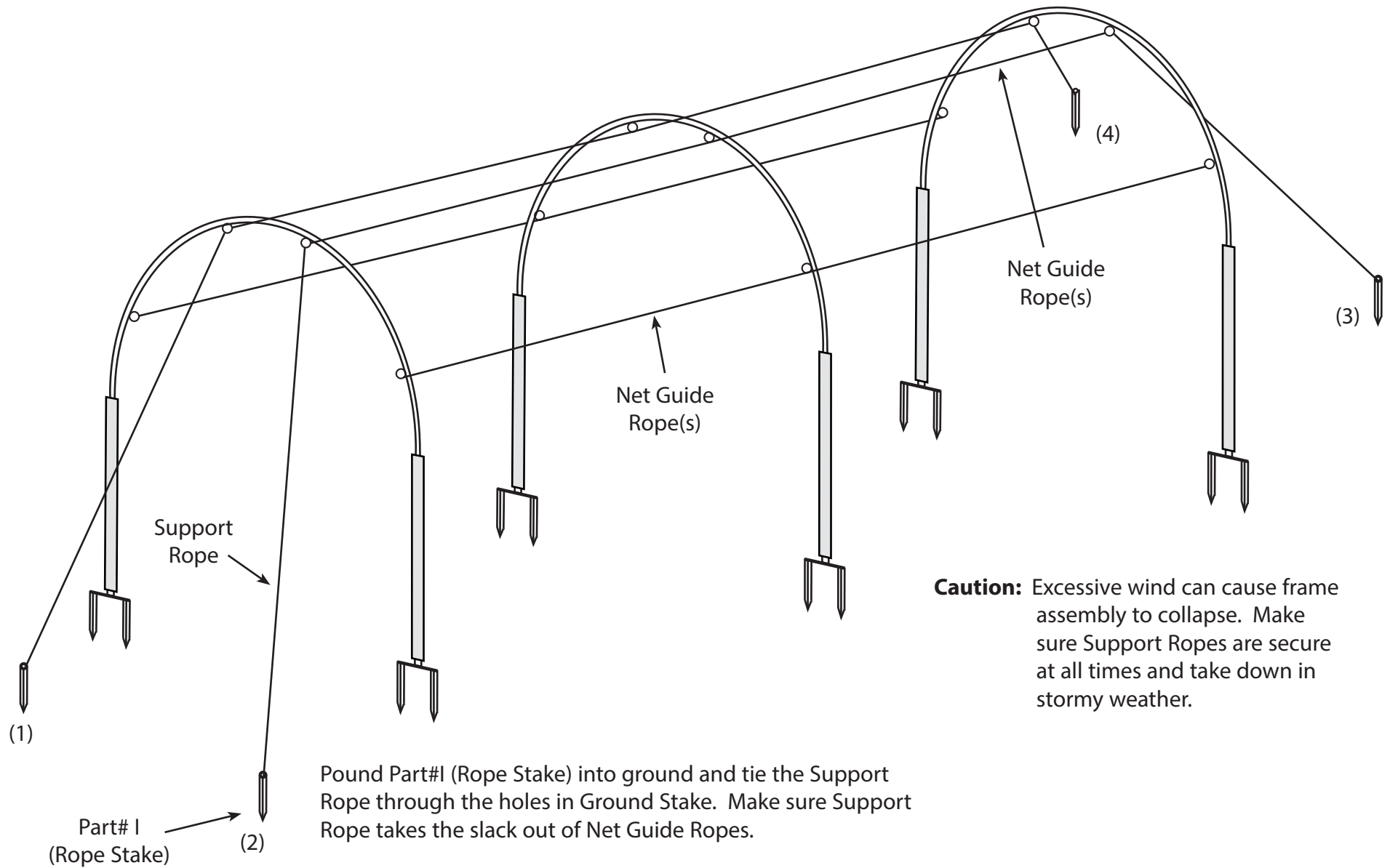
STEP 5: Bend End Pole Assembly into an arc & slide the other end of Part# D over Part# F (Ground Stake).

Repeat for Middle Pole Assembly and the other End Pole Assembly.

Caution: Excessive bending will break Pole Assembly. Exercise caution when bending pole assemblies.



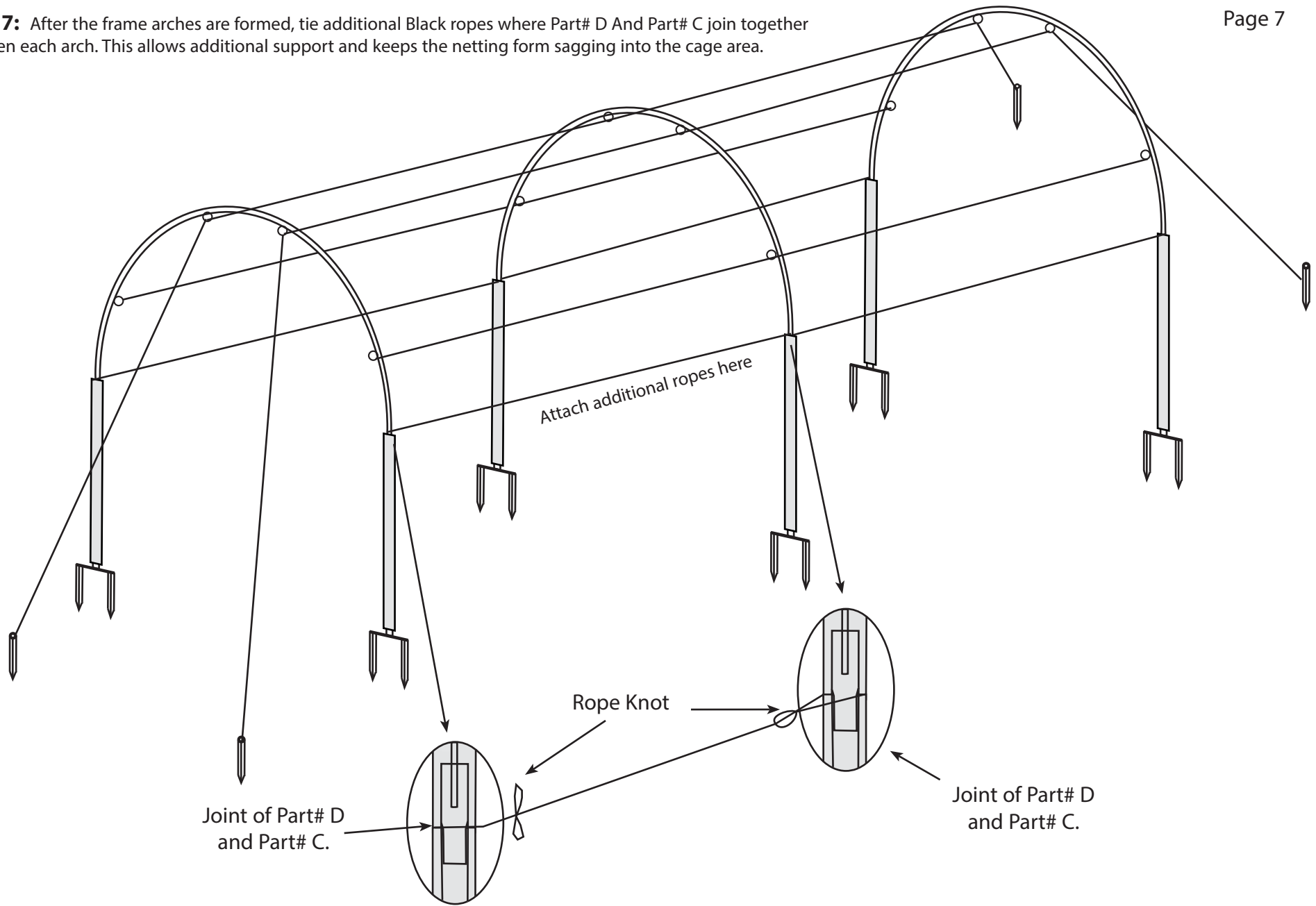
STEP 6: Hammer Rope Stakes (Part# I) into ground and tie Support Ropes between the Ground Stake and the Rope Rings on the frame arch. Make sure rope is tight.



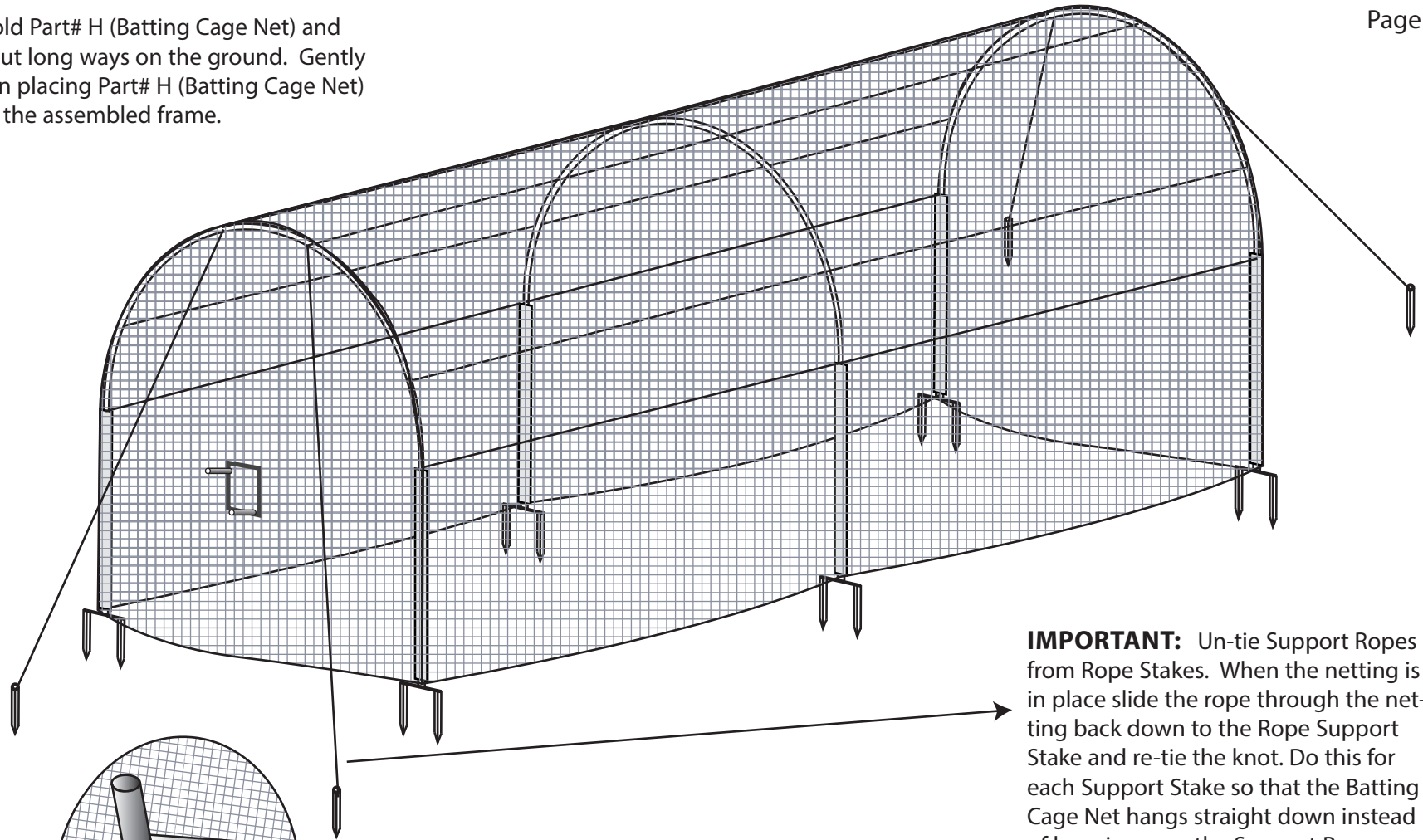
Pound Part#I (Rope Stake) into ground and tie the Support Rope through the holes in Ground Stake. Make sure Support Rope takes the slack out of Net Guide Ropes.

Repeat for all (4) corners.

STEP 7: After the frame arches are formed, tie additional Black ropes where Part# D And Part# C join together between each arch. This allows additional support and keeps the netting form sagging into the cage area.

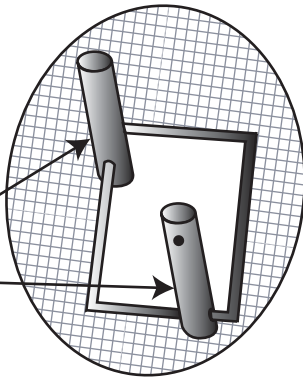


STEP 8: Unfold Part# H (Batting Cage Net) and lay out long ways on the ground. Gently begin placing Part# H (Batting Cage Net) over the assembled frame.



CORRECT

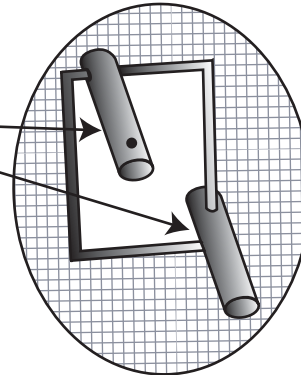
Batting Cage Net
Harness Tubes
on the Left Side
and Bottom Side
of Net Frame.



**Tubes should be
sticking out of Batting Cage.**

INCORRECT

Batting Cage Net
Harness Tubes
on the Top Side
and Bottom Side
of Net Frame.



IMPORTANT: Un-tie Support Ropes from Rope Stakes. When the netting is in place slide the rope through the netting back down to the Rope Support Stake and re-tie the knot. Do this for each Support Stake so that the Batting Cage Net hangs straight down instead of hanging over the Support Ropes.

NOTE:

If batting cage harness is **incorrect**, you have put on the batting cage net inside out. Please take off batting cage net and reverse. Put inside of net to the outside of the cage and the outside of the net to the inside of the cage.

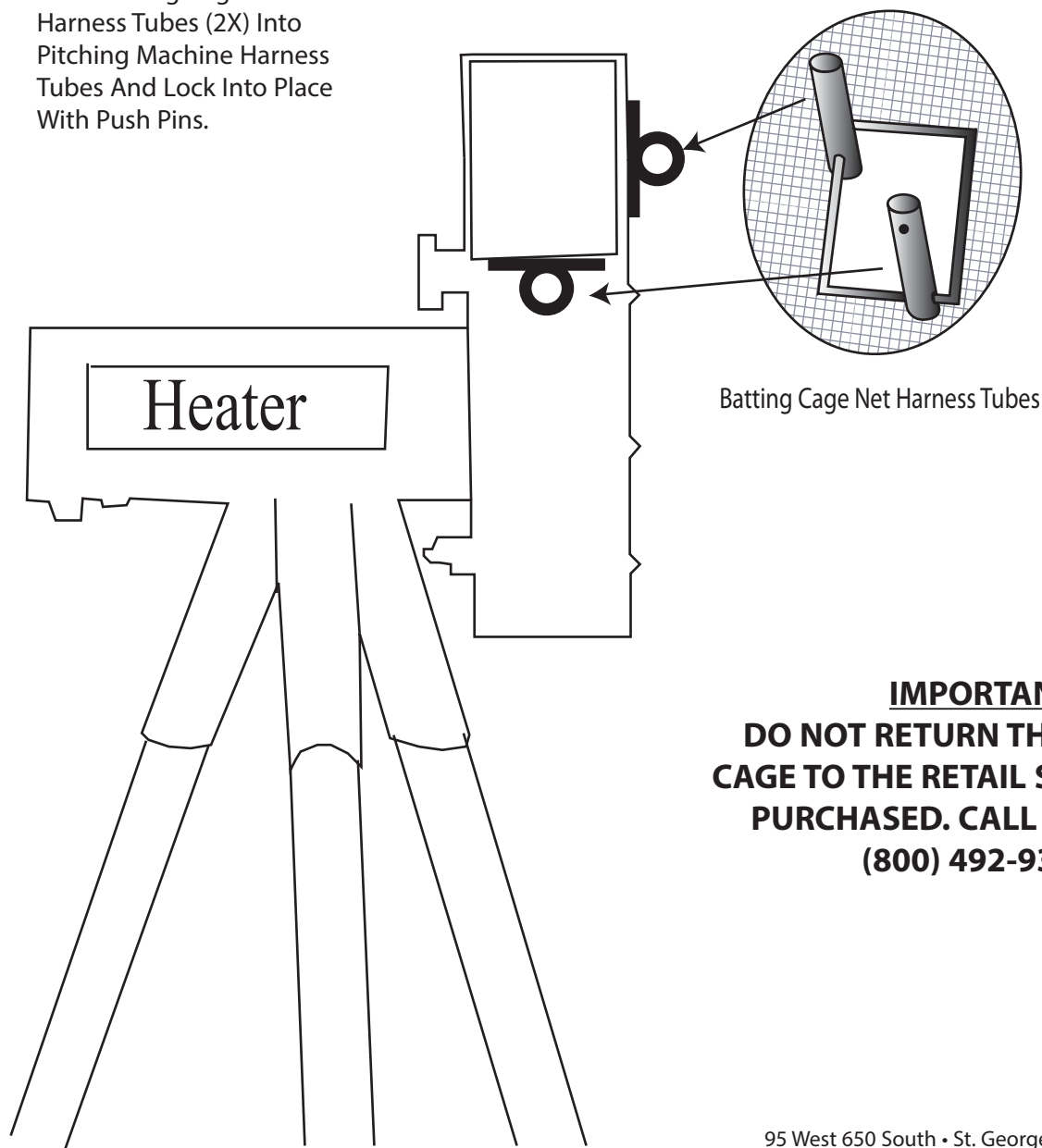
OPTIONAL ACCESSORY (Sold Separately):

You can purchase any Heater Sports Pitching Machine product to attach to the Xtender Home Batting Cage.

Call Toll Free: 1-800-492-9334 to locate a retail store near you.

STEP 9:

Slide Batting Cage
Harness Tubes (2X) Into
Pitching Machine Harness
Tubes And Lock Into Place
With Push Pins.



IMPORTANT

**DO NOT RETURN THIS BATTING
CAGE TO THE RETAIL STORE WHERE
PURCHASED. CALL TOLL FREE:
(800) 492-9334.**

WARNING

Make sure Heater Sports Pitching Machine is
turned off and unplugged when attaching
Batting Cage Net Harness Tube to
Heater Sports Pitching Machine.

WARNING!

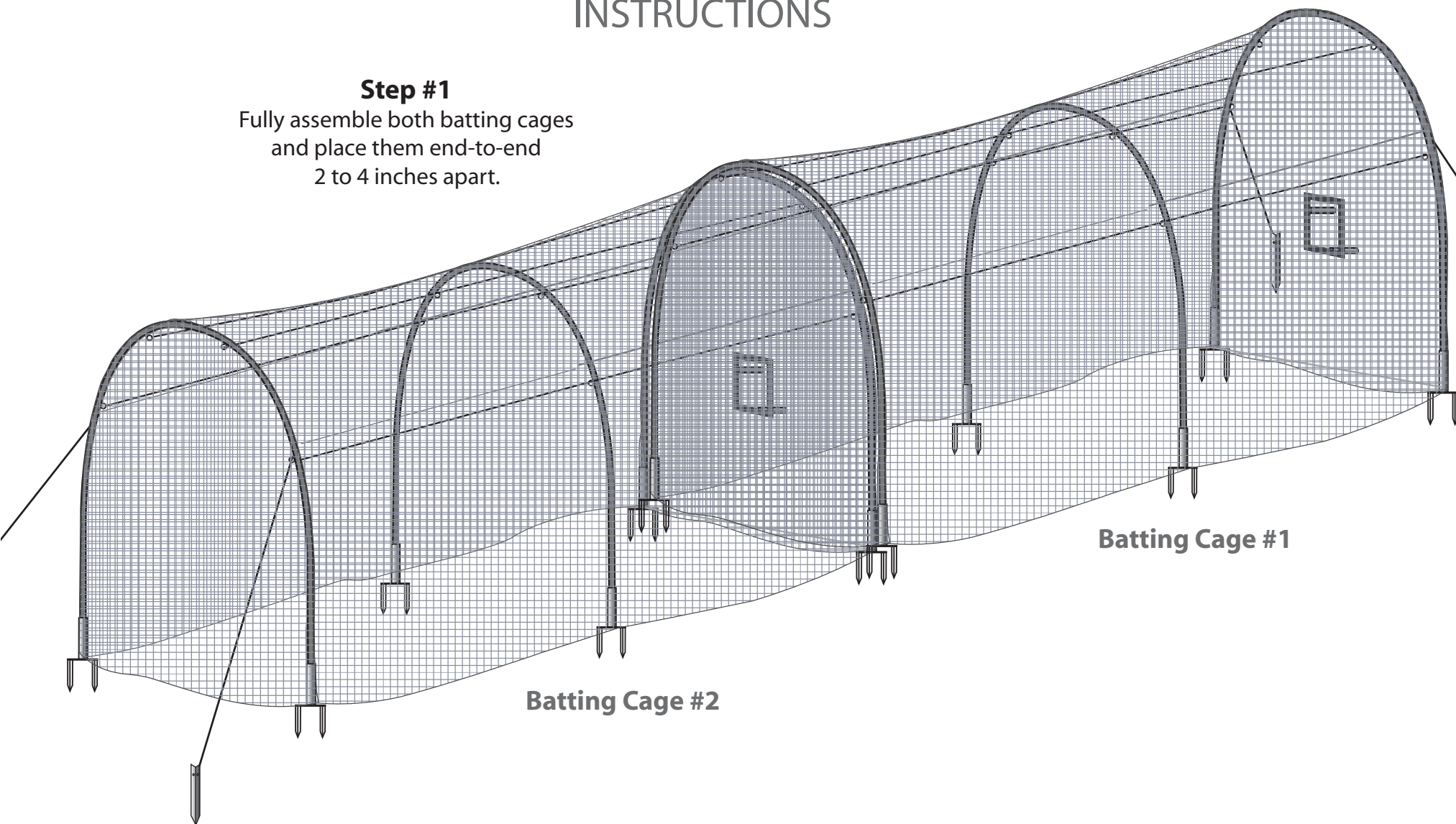
- Never allow a batter in the Batting Cage until the Heater Sports Pitching Machine has been sighted in and pitching at the desired target and at the right speed.
- Make sure Heater Sports Pitching Machine is turned off and unplugged when attaching the Batting Cage Net Harness Tube to the Trend Sports Pitching Machine.
- Make sure and disassemble the Xtender Batting Cage in stormy weather. The cage could break or blow over and cause property damage.
- Make sure area around batting cage is clear of people except for batter and machine operator. Bodily injury could occur if proper safety precautions aren't followed.

Xtender24'

Optional:
Joining 2 Cages
(Must purchase 2 separate cages)
INSTRUCTIONS

Step #1

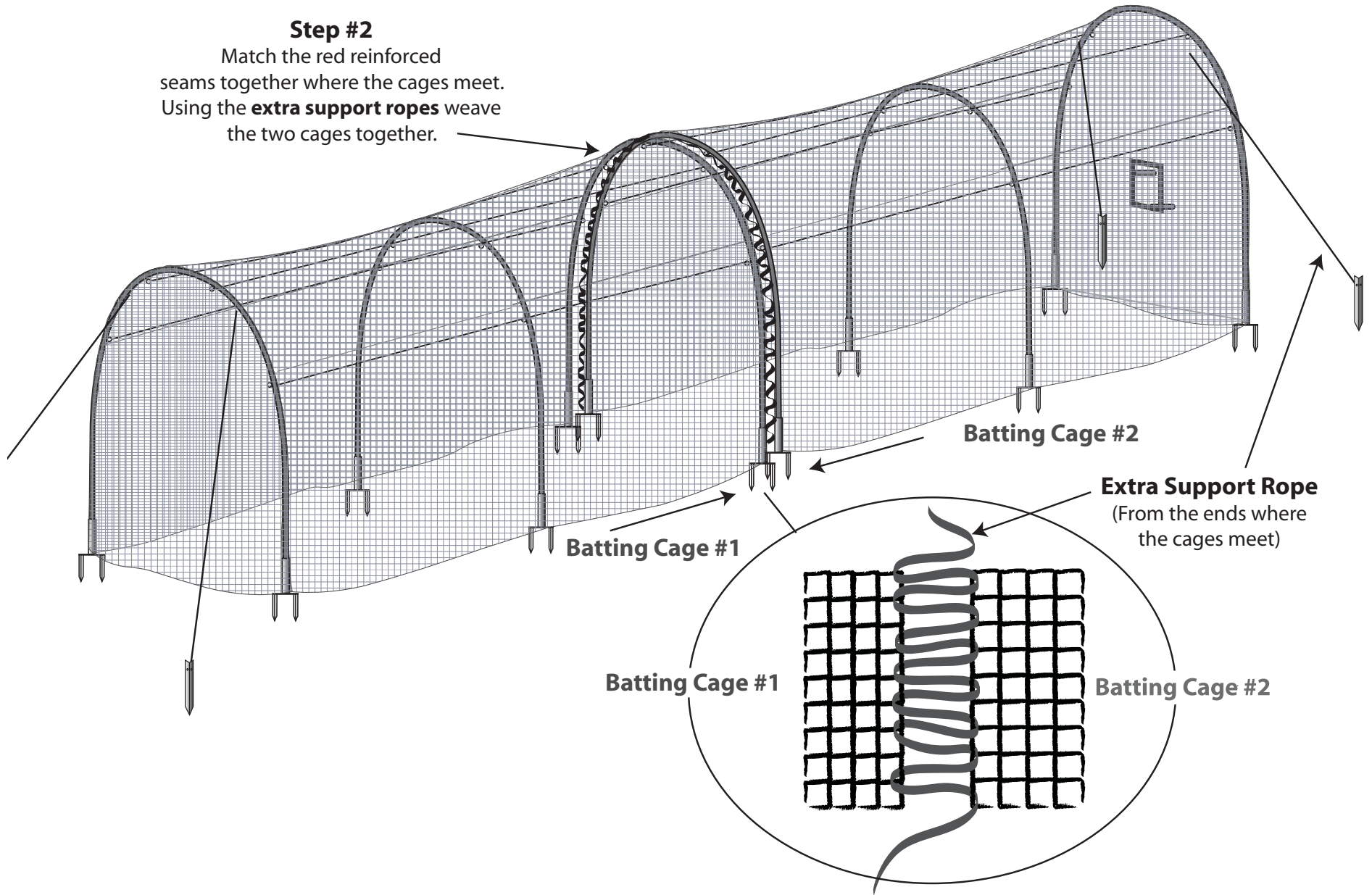
Fully assemble both batting cages
and place them end-to-end
2 to 4 inches apart.



Joining 2 CagesINSTRUCTIONS

Step #2

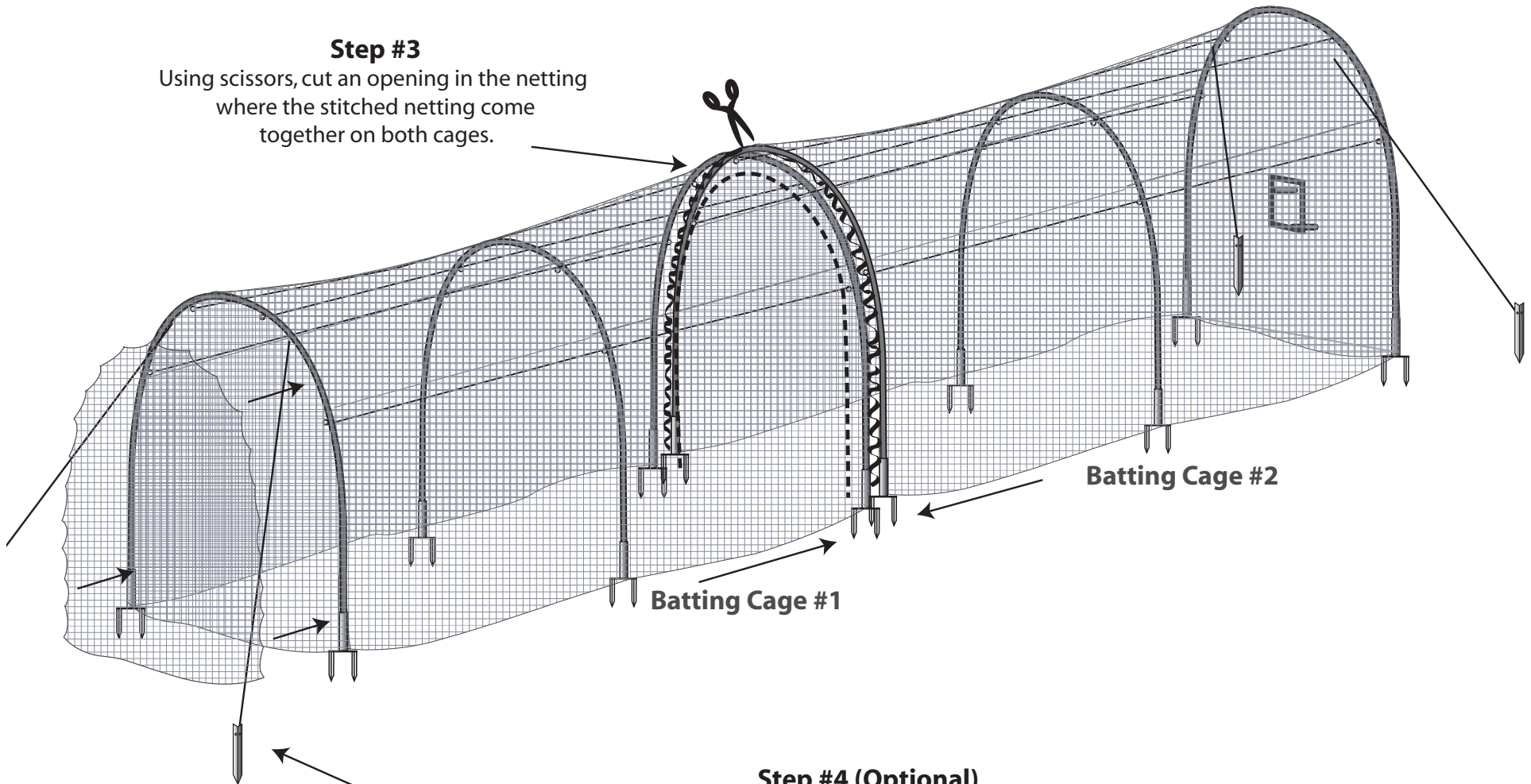
Match the red reinforced seams together where the cages meet. Using the **extra support ropes** weave the two cages together.



Joining 2 Cages INSTRUCTIONS

Step #3

Using scissors, cut an opening in the netting where the stitched netting come together on both cages.



Step #4 (Optional)

After cutting the netting on both cages take the extra netting and attach it to the end of the cage opposite the Pitching Machine Harness. This extra netting will provide additional support and cushioning to the backstop area.